

Date: Thursday, 6/8/2006 11:27:06 AM
 User: Chantal Lavoie

Process Sheet

Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name	: OUTLET GASKET
Job Number	: 27456		
Estimate Number	: 12422		
P.O. Number	: N/A	Part Number	: D34759
This Issue	: 6/8/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3475 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: B
	Type : MACHINED PARTS	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 6/15/2006
Checked & Approved By	: <u>W 06/08/08</u>	Qty:	7 Um: Each
Comment	: Est Rev:A New Issue 06-05-24 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D3255	Gasket
-----	-------	--------



Comment: Qty.: 0.2710 Each(s)/Unit Total : 1.8970 Each(s)
 high temp. silicone sheet .063(D3255)
 Batch: B26473

made by Rand

FF.06.06.12

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg D3475
 Dwg Rev: _____
 Prog Rev: _____

2-Deburr if necessary

FF 06.06.12

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC5	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

SB 06/06/12 (7)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 57443

06/06/12 (7)

Date: Thursday, 6/8/2006 11:27:06 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTLET GASKET

Job Number: 27456

Part Number: D34759

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Job Completion



Inspection Level 21

06/06/13

Le 06.06.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____